# Double-Sided Garden Flag Layout

Sketch, measure and align both faces before you print.

Blank brand / SKU: _____ Flag construction: _____

Overall W x H (in): _____ Rod pocket depth (in): _____

## FRONT + BACK DESIGN MAP

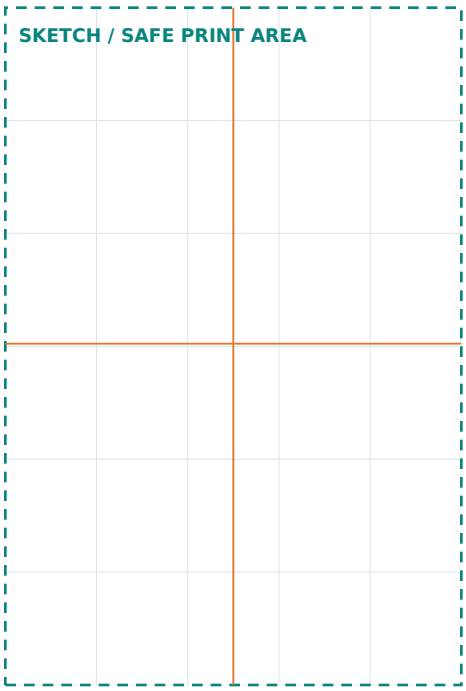
NOT TO SCALE - MEASURE YOUR BLANK

### A / STREET-FACING SIDE

**ROD POCKET / SEAM**

Keep design clear unless approved

SKETCH / SAFE PRINT AREA



Turn over

→

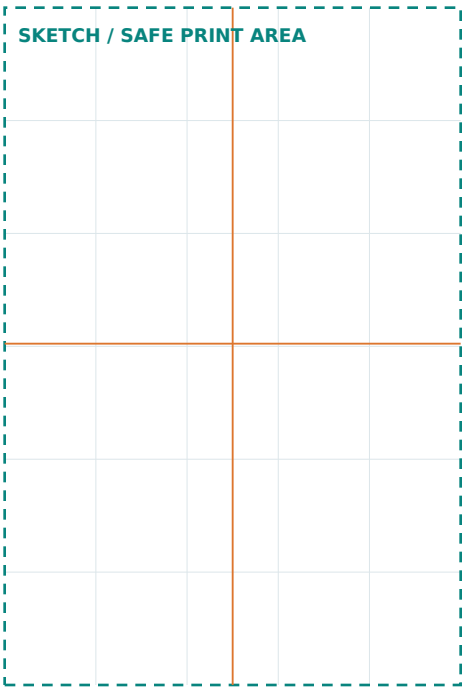
after cooling

### B / REVERSE SIDE

**ROD POCKET / SEAM**

Keep design clear unless approved

SKETCH / SAFE PRINT AREA



## WRITE YOUR EXACT ALIGNMENT REFERENCES

Printable W x H (in): _____ Edge / seam clearance (in): _____

Front design top + left (in): _____ Back design top + left (in): _____

☐ Front transfer mirrored ☐ Back transfer mirrored ☐ Text reads correctly

**Important** These frames are layout sketches, not full-size cutting templates. The actual printable area depends on the rod pocket, stitching and the blank supplier. A single-sided flag may not accept independent designs on both faces.

# Double-Sided Press + Test Log

Record the exact supplier settings for each side. Never mix settings from different blanks.

Supplier / SKU: _____ Press model: _____

Fabric / layers: _____ Ink + paper: _____

| TEST FIELD | SIDE A / FRONT | SIDE B / BACK |
|---|---|---|
| Artwork / transfer file | | |
| Transfer print size (in) | | |
| Mirrored? Yes / No | | |
| Temperature (supplier) | | |
| Time + pressure (supplier) | | |
| Protective sheets / setup | | |
| Tape + print orientation | | |
| Cooling + paper removal | | |

## CHECK BEFORE EACH PRESS

- ☐ Exact blank confirmed double-sided
- ☐ Rod-pocket + seams outside design
- ☐ Transfer mirrored and secured
- ☐ Fresh protective sheet under flag
- ☐ Fresh protective sheet above transfer
- ☐ Blank supplier settings followed
- ☐ First side cooled before side B
- ☐ Inspect both sides after final press

## OUTCOME / CHANGES FOR NEXT TEST

Side A: _____

Side B: _____

## SUPPLIER EXAMPLES - NOT UNIVERSAL SETTINGS

HeatPressNation: 385°F / 50 sec / medium pressure on its polyester flag example.

Artesprix: 400°F / 55 sec in a Halloween garden flag sublimation-marker project.

Twisted Ink 600D double-sided flag: 400°F / 70 sec / heavy pressure; cool before side B.

**HeatPressNation** **Artesprix** **Twisted Ink**