

HEAT PRESS SILICONE PAD

Inspection & Replacement Checklist

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SAFETY FIRST

Disconnect power and cool the press fully. Follow the exact model manual for removal, adhesive, cleaning products, cure time, and return-to-service checks.

1 PRESS & REPLACEMENT PART

Brand / model	Date	
Serial / platen type	Source / part number	
Platen width x depth (in)	Original pad thickness	New pad thickness
☐ OEM / approved part	☐ Manufacturer fit confirmed	☐ Manual available

2 INSPECT BEFORE REPLACING

☐ Pad cracked / torn	☐ Permanent dent / low spot	☐ Edge rolled / worn
☐ Pad shifted / lifting	☐ Debris / residue present	☐ Uneven transfer contact
☐ Platen / mechanism damage suspected	☐ Repair decision needs technician	

3 REPLACEMENT ROUTE & PREPARATION

☐ Removable / replaceable assembly	☐ Bonded pad, approved instructions
☐ Power disconnected and press cool	☐ Replacement test-fit completed
☐ Approved cleaner / adhesive specified	☐ Ventilation and PPE checked
☐ Mounting method verified	☐ Specified cure / wait time recorded
Approved adhesive / kit (if needed)	Ready to test date / time

4 POST-REPLACEMENT CHECKS

☐ Pad fully seated, flat and aligned	☐ No air gaps / raised adhesive edges
☐ Manufacturer cure completed	☐ Platen / controls operate safely
☐ Contact test performed per manual	☐ Test transfer checked

Outcome / next action

Notes: defect location, support case, changes to settings