DTF PRINTER MAINTENANCE

DAILY / WEEKLY / MONTHLY CHECKLIST

Use one copy per printer. Adjust each item to the manufacturer's instructions.

Printer brand / model: _____ **Week of:** _____

Approved cleaner: _____ **Operator:** _____

BEFORE USE: Confirm the exact white-ink agitation procedure, nozzle-test method, cleaning points, and storage mode in your printer manual.

DAILY - BEFORE PRINTING — START-UP

- [ ] Confirm printer status, ink / cleaner levels, and waste-ink capacity.
- [ ] Agitate white ink exactly as required for this model; do not improvise strokes.
- [ ] Run the model's nozzle-check or diagnostic routine; record gaps or deflection.
- [ ] Use only the prescribed start-up cleaning / recovery steps if needed.
- [ ] Inspect film feed and visible print area for lint, debris, or misalignment.

DAILY - AFTER PRINTING — SHUT-DOWN

- [ ] Remove film scraps and wipe accessible exterior / media-path surfaces.
- [ ] Clean the cap, wiper, and head area only where your manual instructs.
- [ ] Check waste-ink / maintenance alerts and follow the disposal procedure.
- [ ] Confirm the carriage parks / seals correctly and maintenance is complete.
- [ ] Leave power / standby in the manufacturer-required state for auto-cleaning.

WEEKLY — CONDITION CHECK

- [ ] Compare nozzle-test records for recurring missing lines.
- [ ] Inspect accessible cap / wiper condition, if permitted.
- [ ] Remove film / adhesive powder residue from approved areas.
- [ ] Check ventilation and filtration per equipment instructions.
- [ ] Inspect ink, cleaner, waste supplies and alerts.
- [ ] Review days idle and required standby care.

MONTHLY — SERVICE REVIEW

- [ ] Review service and replacement messages.
- [ ] Inspect consumables for condition / expiry.
- [ ] Review recurring errors and support cases.
- [ ] Check approved cleaner / spare-parts stock.
- [ ] Confirm manual, staff training, and log are current.
- [ ] Schedule qualified service where required.

STOP / ESCALATE: repeated nozzle loss, visible ink leaks, failed capping, severe banding or maintenance alarms. Do not force flush lines, scrape nozzles, or run repeated deep cleans outside the manufacturer procedure.

DTF MAINTENANCE RECORD

Attach nozzle samples and service tickets when a problem repeats.

Printer / serial: _____ **Week:** _____

DAY / DATE	WHITE INK	NOZZLE	CLEAN / CAP	ALERT / NOTE	INIT.
Mon	☐ Done	☐ Pass	☐ Done		
Tue	☐ Done	☐ Pass	☐ Done		
Wed	☐ Done	☐ Pass	☐ Done		
Thu	☐ Done	☐ Pass	☐ Done		
Fri	☐ Done	☐ Pass	☐ Done		
Sat	☐ Done	☐ Pass	☐ Done		
Sun	☐ Done	☐ Pass	☐ Done		

Incident / nozzle recovery log

Date:	Observed issue:	Action / result:
Date:	**Observed issue:**	**Action / result:**
Date:	**Observed issue:**	**Action / result:**
Date:	**Observed issue:**	**Action / result:**

Model-specific settings to record from the official manual

Operating temp: _____ Humidity: _____ Idle/storage procedure: _____

Consumable replacement trigger: _____ Authorized support contact: _____

Reference examples: Roland TY-300 User's Manual (daily start-up, nozzle testing, shut-down care) and Epson SureColor G6070 support (auto-cleaning plus model maintenance). These examples are not interchangeable. Refer to the installed printer's exact documentation before cleaning.